
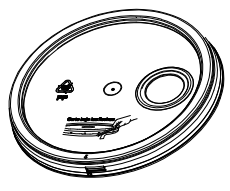





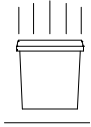

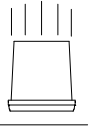

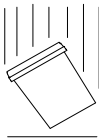

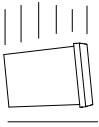
**TOP GRADE MOLDS**

**5 GAL GASKETLESS DOUBLE LOCK PAIL / CLOSURE**


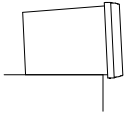
PRODUCT TESTING RESULTS: JUNE 08 2011

	
<b>5 GAL / 20 LITRE PAIL</b>	<b>CLOSURE</b>
APPROX WEIGHT: 670 gr (± 20 gr) MATERIAL: POLYPROPYLENE CYCLE TIME: 15-17 sec.	APPROX WEIGHT: 210 gr (± 10 gr) MATERIAL: POLYPROPYLENE CYCLE TIME: 14-16 sec.

**TEST 1 – FREE FALL: IMPACT OF ASSEMBLED PAIL / CLOSURE ON THE SURFACE PLANE:**

<p>a.) Free fall at 1.50 meter height. Position of the pail vertical. Results: No rupture exhibited on the closure. No breakage evident. No Leakage.</p>		
<p>b.) Free fall at 1.50 meter height. Position of the pail inverted (on the closure). Results: No rupture exhibited on the closure. No breakage evident. No Leakage.</p>		
<p>c.) Free fall at 1.50 meter height. Position of the pail at 45°. Results: No rupture exhibited on the closure. No breakage evident. No Leakage.</p>		
<p>d.) Free fall at 1.50 meter height. Position of the pail Horizontal. Results: No rupture exhibited on the closure. No breakage evident. No Leakage.</p>		

**TEST 2 – HERMETIC: LEAK TEST:**

<p>a.) Pail positioned horizontal for 24 hours. Results: No escape of water. No Leakage.</p>		
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